



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
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Canada

Tel (613) 632-5200

**D3560-044**  
**Job Sheet 168770**



Part No: D3560-044

Job Qty: 2 ea

Part Name: Arm Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/22/17

Job Tracking No:

Due Date: 12/8/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off        |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                 |
| 90    | Start up Operation | 2 Ea  |            | 12/7/17  | 0.00      | 0.00    | Start Up Large Fab-2  |           | DML 17-14-17    |
| 130   | Packaging          | 2 pcs |            | 12/7/17  | 0.00      | 0.00    | Packaging1            |           | CPC DEC 14 2017 |
| 140   | Large Fab          | 2 pcs |            | 12/7/17  | 0.00      | 1.54    | Large Fab 2           |           | CPC             |
| 150   | QC                 | 2 pcs |            | 12/7/17  | 0.00      | 0.00    | QC5                   |           | PD 17-12-14     |
| 160   | QC                 | 2 pcs |            | 12/7/17  | 0.00      | 0.00    | QC9                   |           | PD 17-12-14     |
| 170   | HandFinish         | 2 pcs |            | 12/7/17  | 0.00      | 0.29    | HandFinish1           |           | BEB 17/12/15    |
| 180   | QC                 | 2 pcs |            | 12/7/17  | 0.00      | 0.00    | QC7                   |           | CPC             |
| 190   | Small Fab          | 2 pcs |            | 12/8/17  | 0.00      | 0.06    | Small Fab             |           | DAS CPC         |
| 200   | QC                 | 2 pcs |            | 12/8/17  | 0.00      | 0.00    | QC5                   |           | 38              |
| 210   | Packaging          | 2 pcs |            | 12/8/17  | 0.00      | 0.00    | Packaging3            |           | 9-89 CPC        |
| 220   | QC21-SA            | 2 Ea  |            | 12/8/17  | 0.00      | 0.00    | QC21                  |           |                 |

Part Op 140 - 1-Weld assembly as per dwg D3560  
Descriptions: 190 - 1-Press bushing in D3560 arm per dwg D3562  
210 - \*\*\* STOCK IN STEP CELL\*\*\*

DEC 15 2017  
WAOOL

### Job Allocations

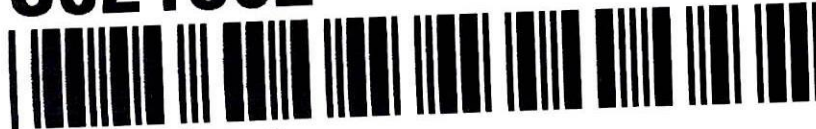
| Operation             | Component Part  | Required | Inventory | Allocated | Std Qty |
|-----------------------|-----------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D3560-4 F164486 | 2        | 0         | 0         | 0       |
|                       | D3592-1 F149400 | 2        | 0         | 0         | 0       |
| 190-Small Fab         | D2808 F164464   | 2        | 41        | 0         | 0       |

### Part Specifications

Specifications could not be found.

**DART**  
AEROSPACE  
**S021862**

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**Arm Weldment**

**PART NO:**  
**Revision:**  
**Operation:**  
**Change No:**

**D3560-044**

**Start up Operation**

|                                                    |
|----------------------------------------------------|
| <b>Mfg Date: 12/14/17</b><br><b>Job No: 168770</b> |
|----------------------------------------------------|